



Dart Aerospace Ltd.
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647.3902

Job Sheet 182927



Part No: 647.3902

Job Qty: 1 ea

Part Name: Lower Deflector Assembly, High



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 9/6/18

Job Tracking No:

Due Date: 9/7/18

Created By: Jason Leroux

Type: SOLD

Description:

Note: DWG REV C2 SHEET 1 IPP REV:A 13.09.03 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	9/7/18	9/7/18	0.00	0.00	Start Up Stores/Pkg-1		SEP 06 2018
110	Packaging	1 pcs	9/7/18	9/7/18	0.00	0.00	Packaging1-1		SEP 06 2018
120	Small Fab	1 pcs	9/7/18	9/7/18	0.00	0.37	Small Fab-1		DAS
130	QC	1 pcs	9/7/18	9/7/18	0.00	0.00	QC5		38
140	Packaging	1 pcs	9/7/18	9/7/18	0.00	0.00	Packaging3-1		SEP 07 2018
150	QC21-SA	1 Ea	9/7/18	9/7/18	0.00	0.00	QC21		18.09.07

Part Op 120 - Assemble as per dwg and apply loctite 598 on all faying surfaces per note .
Descriptions: 140 - ***IDENTIFY AS PER IAW MPP-120***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
647.3912	Breakaway Tip Wirestrike for Wire Strike	1 Ea (1 ea)	90-Start up Operation	5105693
647.3914	Breakaway Tip, Long	1 Ea (1 ea)	90-Start up Operation	F158495
MS20470AD6-12	Rivet	3 Ea (3 ea)	90-Start up Operation	F136643-4

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	647.3912	1	16	0
	647.3914	1	11	0
	MS20470AD6-12	3	309	0

Part Specifications

s could not be found.



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Container No: S108387



Part: 647.3902

Job No: 182927

Serial No/Batch: S108387

Revision:
Inspector:
Exp Date:
Instructions:

Date: 09/06/18

Plex 9/6/18 12:40 PM dart.leroux.jason